

## HD PLA

**Name:** Fiberlogy HD PLA filament  
**Manufacturer:** Fiberlab S.A., Brzezcie 387, 32-014 Brzezcie, Poland  
**Description:** PLA filament designed for printing in FFF/FDM technology, available in different colors, wound on a spool, vacuum-packed in plastic, placed in a cardboard box.

**Technical information:**

**Diameter:** 1,75 mm  
**Diameter Tolerance:** +/- 0,02 mm  
**Avg Roundness:** + 0,01 mm  
**Net Weight:** 0,85 kg  
**Print Temperature:** 200°C - 220°C  
**Bed Temperature:** 50°C - 70°C (Heating is not required when using the plates that increase adhesion), for printing on glass it's recommended to use additives for improving adhesion.  
**Density:** 1,24 g/cm<sup>3</sup>

**Additional information:**

- RoHS - in accordance with EU Directive 2015/863 replacing Annex II of Directive 2011/65/EU (based on tests performed by a certified unit).
- Raw material of PLA used for production of filament is approved for contact with food - in accordance with EU Regulation (EC) No 1935/2004 of European Parliament dated 27 October 2004 (information set forth herein has been gathered from standard reference materials from supplier and to the best knowledge and belief of Fiberlab S.A. is accurate and reliable).
- Pigments used for coloring filament are approved for contact with food - in accordance with EU Regulation (EC) No 1935/2004 of European Parliament dated 27 October 2004 (information set forth herein has been gathered from standard reference materials from supplier and to the best knowledge and belief of Fiberlab S.A. is accurate and reliable).

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**FiberLab S.A.**Brzezcie 387  
32-014 Brzezcie

NIP: 0772384498 KRS: 0000533098